The External Security Bar (ESB) mounts to PWE-3, PWE-4, PWE-6, PWE-8, PWE-6FT, CESC-HS and U-GEM enclosures. The ESB is made from high grade stainless steel, providing corrosion resistance, physical security, and a strong visual deterrent. Add the optional Clasp Cover for additional protection to the padlock and clasp area. The Clasp Cover, made of high grade stainless steel, fully conceals the clasp and padlock and is secured with a keyed security screw to prevent tampering.

**Tools Required:**
- 3/8" drive hand drill
- 9/32" (#K) drill bit
- 7/16" nut driver or socket

**Materials List, Enhanced ESB**

<table>
<thead>
<tr>
<th>Alpha P/N</th>
<th>Description</th>
<th>PWE-3, PWE-6, CESC-HS Qty</th>
<th>PWE-6FT Qty</th>
<th>U-GEM Qty</th>
<th>PWE-4, PWE-8 Qty</th>
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<tbody>
<tr>
<td>605-972-G1</td>
<td>Bracket, Lock</td>
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<tr>
<td>605-973-G1</td>
<td>Backing Plate, Lock</td>
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<tr>
<td>605-974-G1</td>
<td>Backing Plate, Hinge</td>
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<tr>
<td>606-972-G1</td>
<td>Bracket, Bar</td>
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<td>606-229-G1</td>
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<td>606-643-G1</td>
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<td>630-109-12</td>
<td>Bolts, 1/4-20 x 3/4&quot;</td>
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<tr>
<td>633-013-12</td>
<td>Flat Washers</td>
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<td>634-059-12</td>
<td>KEPS Hex Nuts, 1/4-20</td>
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*Note: part quantities will be doubled when ordering the PHSD for a PWE-6 enclosure.

**WARNING! ELECTRICAL HAZARD**

Before drilling, clear all equipment and wiring from the enclosure.

**In addition:**
A security lock (e.g., Master® Lock No. 3 or equivalent) is required to secure the enclosure. The user-supplied lock must meet the following dimensions.

- A = 9/32" (7mm)
- B = 5/8" (16mm)
- C = 3/4" (19mm)

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**Fig. 1, External Security Bar and Optional Clasp Cover Kit**
**Dimensions and Specifications**

**NOTE:**
Dimensions are taken from the bottom front corner(s) of the enclosure.

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**Fig. 2, PWE-3/PWE-4 Enclosure**

**Fig. 3, PWE-6/PWE-8 Enclosure**

**Fig. 4, U-GEM Enclosure**

**Fig. 5, PWE-6FT Enclosure**

**Fig. 6, CESC-HS Enclosure**
Installing the Security Bar

1. Refer to the appropriate figures on the previous page for the application (Figures 1 through 5) for accurate measurements.

**NOTE:**
Legacy enclosures will not have knockouts in this area.

2. Mark and drill the two (2) mounting holes for the hinged (right) end of the security bar. Use the hardware provided to secure the bracket to the enclosure.

3. Mark and drill the four (4) mounting holes for the lock bracket. Use the hardware provided to secure the bracket and backing plate to the enclosure.

4. The enhanced security bar is ready for use. Close and fasten the security bar using an appropriate lock (Master® Lock No. 3 or equivalent).

**NOTE:**
The U-GEM enclosure application requires installation of two (2) backing plates, one inside and one outside of the enclosure, on both the lock and hinge side.

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![Fig. 7, Brackets](image)

![Fig. 8, Hardware Stack-Up](image)

![Fig. 9, Right Side](image)

![Fig. 10, Left Side](image)

![Fig. 11, Front View](image)
Installing the Clasp Cover
(Optional – sold separately)

**Materials List**

<table>
<thead>
<tr>
<th>Alpha P/N</th>
<th>Description</th>
<th>Qty*</th>
<th>Qty**</th>
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<tbody>
<tr>
<td>606-199-G1</td>
<td>Lock Cover</td>
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<td>634-491-10</td>
<td>U-Nut, 5/16&quot;</td>
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<td>647-189-11</td>
<td>Alpha -01 Security Screws</td>
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<td>647-188-10</td>
<td>Alpha -01 Security Key</td>
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</tbody>
</table>

* Note: part quantities will be doubled when ordering the PHSD for a PWE-6 enclosure.
** Optional: Customer may supply their own security screws.
***Note: Not included, but required for Alpha -01 security screws.

For existing security bars, installed prior to 2012, locate and drill hole as described below.

Mark and drill a 17/32” hole over the locking (left) side of the bracket as shown. *(Alpha recommends creating two pilot holes: one small, then one medium before drilling the final hole to reduce wear on drill bits.)*

Assembling the Clasp Cover

**Tools:** Torque wrench and socket to fit the security key.

Slide the U-Nut over the hole as shown (Fig. 13). Place the lock cover and secure with security screw tightened to a torque of 13.5 ft-lb (18.3 Nm).