SPI Installation Instructions

Tools Required:
- Channel lock pliers
- 1" torque wrench set to 130 in/lbs

Assembly Time:
Approx. 10 minutes

1. Locate opening for SPI installation. A knockout is reserved for installation of a secondary SPI (if required).

2. Hold the SPI in place using channel lock pliers while tightening the nut. Torque to 130 in/lbs.

3. Connect SPI to power supply. For wiring instructions, refer to the XM Series 2 Technical Manual, which can be downloaded at www.alpha.com.

*If the SPI is mounted in the location at the top of the enclosure, the SPI must be mounted vertically to allow space for other hardware.

For more information visit www.alpha.com